

SERVICE BULLETIN

RS 342
April 2003

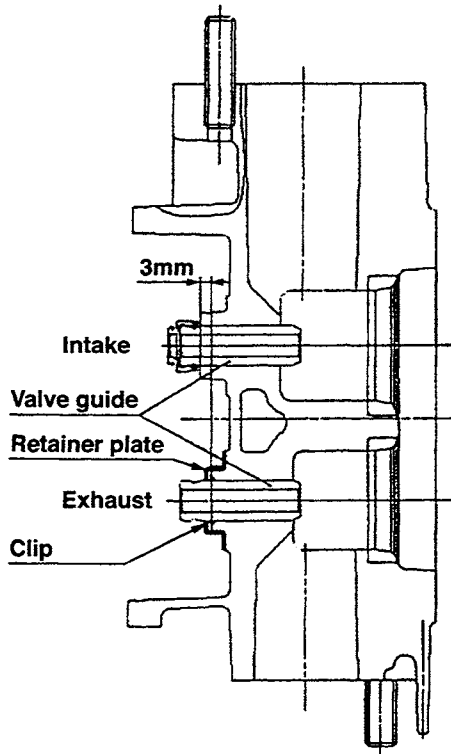
MODEL	SUBJECT
EH65, EH64, EH65 EH63V, EH65V, EH72	Change of Cylinder Head

- **PURPOSE:**
To avoid the slipping of exhaust valve guide
- **OUTLINE OF CHANGE:**
 1. The height of inserting boss for exhaust valve guide has been lowered (-3mm).
 2. The shape of valve guide has been changed.
 3. Retainer plate has been added on exhaust valve side.
- **DETAIL OF CHANGE:**
Refer to page 2
- **CHANGE OF PART NUMBERS and INTERCHANGEABILITY:**
Refer to page 3
- **EXECUTION:**
FHI production: In and after August 2001 - Starting serial number; 6010480
RMI production: In and after September 2001 - Starting serial number; 1015769

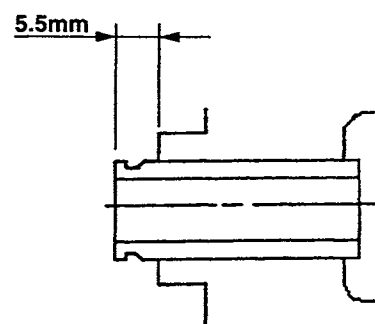
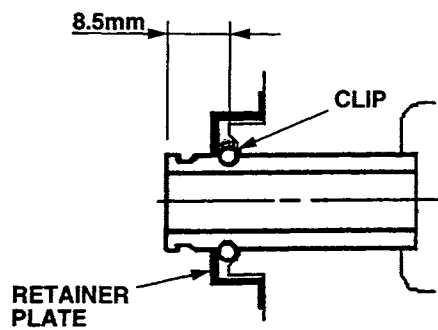
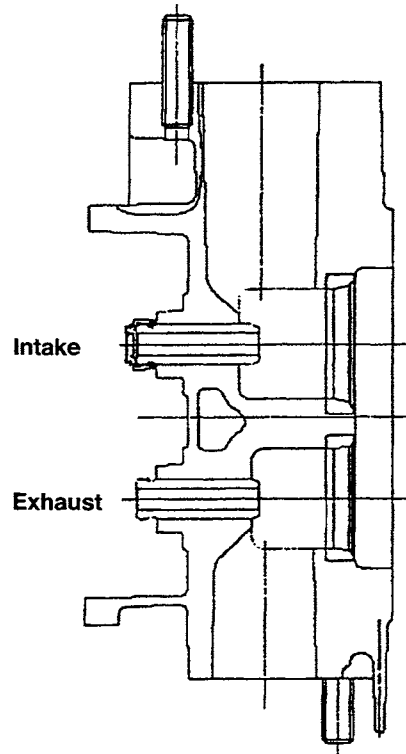
FHI; Fuji Heavy Industries Ltd
RMI; Robin Manufacturing USA

- DETAIL OF THE CHANGE:

After the Change

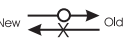


Before the Change



- CHANGE OF PART NUMBERS and INTERCHANGEABILITY:**

No	Description	After the change		Interchangeability	Before the change		Note
		Part number	Qty		Part number	Qty	
1	Cylinder head 1 CP (Includes items 2,3,4)	263-13001-B1	1		263-13001-A1	1	D-RMI
		263-13001-21	1		263-13001-11	1	D-Japan
		263-13201-B1	1		263-13201-A1	1	V-STD
		263-13202-B1	1		263-13202-A1	1	Onan
		280-13001-B1	1		280-13001-A1	1	EH72
2	Valve Guide	263-14211-03	2		263-14201-03	2	
3	Clip	056-51000-50	1	_____	_____	—	
4	Retainer plate	263-35341-03	1	_____	_____	—	

No	Description	After the change		Interchangeability	Before the change		Note
		Part number	Qty		Part number	Qty	
1	Cylinder head 1 CP (Includes items 2,3,4)	263-13101-B1	1		263-13101-A1	1	D-RMI
		263-13101-21	1		263-13101-11	1	D-Japan
		263-13301-B1	1		263-13301-A1	1	V-STD
		263-13302-B1	1		263-13302-A1	1	Onan
		280-13101-B1	1		280-13101-A1	1	EH72
2	Valve Guide	263-14211-03	2		263-14201-03	2	
3	Clip	056-51000-50	1	_____	_____	—	
4	Retainer plate	263-35341-03	1	_____	_____	—	